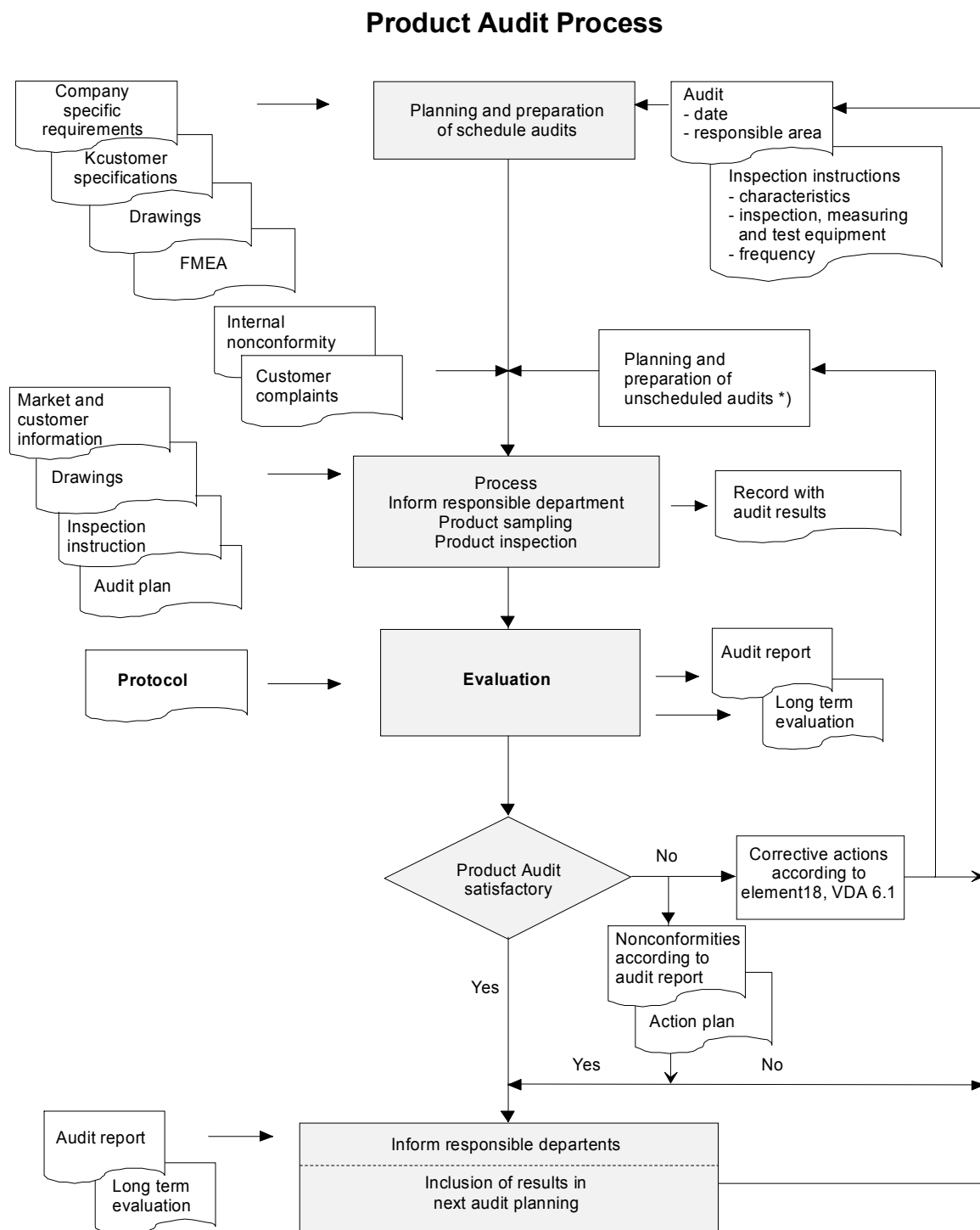


3.2 Process of a Product Audit

The process of a product audit is schematically shown in the following.



*) Unscheduled audits are specifically initiated.
They must therefore not be included in the long term evaluation.

If specific assessments are included in the long term evaluation, it is distorted, as a specific assesment does not represent a random sample.