



				Resu	ılt(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	General Requirements						<u> </u>	
1.1	Do you agree that Quality Management Systems (ISO 9001) is intended to be applied in the company to ensure that the company can provide service in accordance with the customer requirements and to develop all personnel in the company?	VP - Director	66.67%	0%	33.33%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	ISO9001 is designed for any organization where they: a) need to demonstrate its ability to consistently provide product that meets customer requirements, and b) aim to enhance customer satisfaction through the effective application of the system, including processes for continual
		SGM-AGM	100%	0%	0%			improvement of the system and the assurance of conformity to customer requirements. (Clause 1.1) ISO9001 focuses on personnel competency for their capability
		Manager	96.83%	1.59%	1.59%			to perform assigned task effectively. (Clause 6.2)
	Do you agree that all members at all levels of the company are responsible for establishment, maintenance, and continual improvement of Quality Management Systems?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of management <u>agrees</u> to the question.	ISO9001 states that "Top management" or "Organization" is the responsible person in ISO9001 implementation. The meaning of Organization in ISO9000 or the principle and
	SGM-AGM 88% 8% 4%		terminology of ISO9001 is "Group of people and facilities with an arrangement of responsibilities, authorities and relationships".					
		Manager	100%	0.00%	0.00%			So the members of all levels in the organization shall have responsibilities in establishment, preservation and continual improvement of ISO9001.
	you agree that the Quality Management Systems of the company should be rtified on the scope of work in business and operation functions only as the uality Management System focuses on service provision and aims to enhance	VP - Director	33.33%	67%	0.00%		Suggest answer: DISAGREE The majority of management <u>disagrees</u> to the	The content of ISO9001 requirements covers not only operation functions but does include interacted functions (managerial and support) where they could affect the
	external customer satisfaction which mainly involves with business and operation functions?	SGM-AGM	58%	42%	0%		question.	customer requirements and satisfaction.
		Manager	44.44%	44.44%	11.11%			
	Do you agree that one of the main reasons of customers to select our company because they ensure that our company is able to meet their requirements, needs and expectation because all activities of our company are under Quality Management System certification?	VP - Director	66.67%	0%	33.33%		Suggest answer: AGREE The majority of management <u>agrees</u> to the question.	Companies who certified against ISO9001 can make their customer confidence in their products or services. (Clause 0.: In conclusion, one of the reason which customers decide to buy products or use the services from certified companies because they believe that the companies have quality management system in place and the companies can deliver the quality products or services to them.
		SGM-AGM	75%	4%	21%			See additional reference in: 1)http://www.iso.org/iso/news.htm?refid=Ref1665 2)https://repositorium.sdum.uminho.pt/bitstream/1822/15:/1/Matias-Sampaio-Braga.pdf 3)http://www.irca.org/en-gb/resources/INform/archive/issue29/Features/ISO-9001-an
		Manager	83.67%	4.08%	12.24%		bottom-lir 4)http://w	bottom-line/ 4)http://www.qualitydigest.com/inside/quality-insider-article/iso-9001-it-really-helps.html
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Survey Period : August 3-31, 2015

Number of Target (N): VP - Director 5 persons, SGM - AGM 34 persons, Manager 79 persons Number of Responders (n): VP - Director 3 persons, SGM - AGM 24 persons, Manager 63 persons % Survey: VP - Director 60 %, SGM - AGM 70.59 %, Manager 79.75 %

				Resu				
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
1.5	Do you agree that every groups/teams should apply Quality Management System seriously and continuously because this will help in clarifying our working	VP - Director	66.67%	0%	33.33%		Suggest answer: AGREE	Same as 1.1
	direction, persuade all staffs to involve in management under their responsibilities. Moreover, the system defines all interaction of working processes for every teams to coordinate smoothly and the working processes are	SGM-AGM	96%	0%	4%		The majority of management <u>agrees</u> to the question.	
	detail enough to let every staff achieve their targets?	Manager	96.83%	0.00%	3.17%			
1.6	into daily routine works and continually improve their work with the result that	VP - Director	100%	0%	0.00%		The majority of management <u>agrees</u> to the question. and manage numerous linked activities. A activities using resources, and managed i transformation of inputs into outputs. Of one process directly forms the input to the The application of a system of processes.	For an organization to function effectively, it has to determin and manage numerous linked activities. An activity or set of activities using resources, and managed in order to enable the transformation of inputs into outputs. Often the output from one process directly forms the input to the next. The application of a system of processes within an organization, together with the identification and interaction
			of these processes, and their management to produce the desired outcome, can be referred to as the "process approach An advantage of the process approach is the ongoing control that it provides over the linkage between the individual processes within the system of processes, as well as over the combination and interaction. (Clause 0.2 and 4.1)					
		Manager	85.71%	1.59%	12.70%			
1.7	to you ensure that your group/team is one of the business groups/teams under the scopes of Quality Management Systems?	VP - Director	100%	0%	0.00%		The majority of management <u>ensures</u> that their groups/teams are under the scopes of Quality Management System. to cover all operat mamagement's dir Currently, ISO9001 operation sites, i.e YAPO, YBLC, YBCD, and YCMB. In 2016, the scope	Our company has expanded the scope of ISO9001 certification to cover all operations and locations based on Top mamagement's direction and customers' requirement. Currently, ISO9001 management system covers all activities of operation sites, i.e. Head Office, YKTT, YRTT, YSLC1, YSLC2,
		SGM-AGM	88%	0%	13%			YAPO, YBLC, YBCD, YLLC1 G1, YLLC3, YLFZ, YMLC, YNLC, YKLC
		Manager	90.48%	1.59%	7.94%			
	Quality Policy							
	Do you agree that each group/team should communicate the Quality Policy to the members in groups/teams through other channels rather than company's emails?	VP - Director	66.67%	33%	0.00%		Suggest answer: AGREE The majority of management <u>agrees</u> to the question.	Top management shall ensure that the quality policy is communicated and understood within the organization. (Clause 5.3)
		SGM-AGM	83%	4%	13%			In addition, ISO9001 requires top management to establish t proper communication processes within the company and ensure that the communication takes place regarding the effectiveness of QMS. (Clause 5.5.3) Quality team conducts the internal audit on communication processes to ensure that all members understand and realize
		Manager	85.71%	3.17%	11.11%			the importance of quality management systems.

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				Resu	ılt(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	Do you ensure that your members of group/team can explain their work processes and methods which will help their group/team achieve the Quality Policy?	VP - Director	66.67%	0%	33.33%			Personnel performing work (directly and indirectly) affecting conformity to service requirements shall be competent (have knowledge, skill and experience). (Clause 6.2)
		SGM-AGM	54%	13%	33%		processes and methods to achieve the Quality Policy.	Quality team recommends all managements in each team to establish skill matrix and evaluate their staff competency in accordance with the SOP on On the Job Training (OJT).
		Manager	52.38%	9.52%	38.10%			





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Vo.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	Objectives and Key Performance Indicators		<u> </u>				<u> </u>	·
	Do you agree that all activities which affect the satisfaction of internal and external customers should have performance indicators and targets?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	Quality objectives (KPI), including those needed to meet requirements for product/service, shall be established at relevant functions and levels within the organization. The quality objectives shall be measurable and consistent with the quality policy. (Clause 5.4.1)
		SGM-AGM	88%	0%	13%			Quality team will review and/or revise the Quality objective (KPI) to ensure that they are adequacy and up-to-date in accordance with the SOP on Quality Objectives and Targets. We also monitor established KPI and Monitoring Items on regular basis. Furthermore, we also advise relevant team to
		Manager	92.06%	0.00%	7.94%			define the objectives of their processes/activities in each working SOPs.
	you ensure that the performance indicators which you set up are consistent the Company's Quality Policy and reflect the actual performance under you le and responsibility?	VP - Director	66.67%	0%	33.33%		Suggest answer: YES	Same as above.
	role and responsibility?	SGM-AGM 75% 0% 25% up performance indicators are consistent with the Company's Quality Policy and reflect the actual						
		Manager	79.37%	3.17%	17.46%		performance.	
	o you ensure that the performance indicators and targets in your groups/teams are been reviewed for adequacy by hierarchical line of command prior to applementation?	VP - Director	33.33%	0%	66.67%		Suggest answer: YES The majority of management does <i>not ensure</i> to the question.	All formal documentation for implementation shall be reviewed and approved (for adequacy) by authorized perso prior to use. (Clause 4.2.3)
		SGM-AGM	71%	4%	25%			Quality team will review and/or revise Quality objectives and targets (KPI) to ensure that all established key performance indicators are reviewed and approved prior to use.
		Manager	85.71%	1.59%	12.70%			
-	Do you ensure that your members in your group/team can explain the performance indicators and targets which are related to their works?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of SGM-AGM and Managers <u>ensures</u> that their group/team members can explain the	Management shall ensure that its personnel are aware of the relevance and importance of their activities and how they contribute to the achievement of the quality objectives (KP (Clause 6.2.2)
		SGM-AGM	67%	4%	29%		indicators and targets which are related to their works.	Quality team recommends that the management of each to shall review and evaluate all staffs competency to ensure they understand key performance indicators.
		Manager	68.25%	4.76%	26.98%			
	Do you agree that the indicators and/or targets should be reviewed and/or revised annually?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	Management shall review the quality management system planned intervals, to ensure its continuing suitability, adequacy and effectiveness. This review shall include quali policy and
		SGM-AGM	88%	4%	8%			quality objectives. (Clause 5.6.1) The organization shall continually improve the effectivenes the quality management system through the use of the quality
		Manager	85.71%	0.00%	14.29%			policy, quality objectives. (Clause 8.5.1)



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				Resu	lt(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	Do you agree that the job description is an important tool which helps the staffs to know and realize their work scope, role and responsibilities?	VP - Director	100%	5 0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the	Responsibilities and authorities of all staffs shall be defined and communicated within the organization. (Clause 5.5.1)
		SGM-AGM	92%	5 4%	4%		question.	Under general personnel management, job description is used to communicate the role, responsibility and authority of each job position in order to make the staff understand their scope of work and responsibility.
		Manager	93.65%	1.59%	4.76%			,
	Do you agree that each groups/teams should provide job description for all work positions?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE	Same as above.
		SGM-AGM	92%	4%	4%		The majority of Management <u>agrees</u> to the question.	
		Manager	90.48%	0.00%	9.52%			
	Do you ensure that the job descriptions of staffs in your groups/teams define the details of responsibility and qualification completely?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of SGM-AGM and Managers <u>ensures</u>	Top management shall ensure that responsibilities and authorities are defined and communicated within the organization. (Clause 5.5.1)
		SGM-AGM	46%	8%	46%		that the job descriptions in their groups/teams define the details of responsibility and qualification completely.	Quality team recommends that all teams should review Job Description for all positions in their team.
		Manager	55.56%	7.94%	36.51%			
	Do you agree that all groups/teams should revise the job description immediately when the roles and responsibilities of the staffs are change?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to the question.	Documents in the quality management system shall be controlled. The documents shall be reviewed and updated as necessary and re-approved documents. Clause 4.2.3)
		SGM-AGM 88% 8% 4%	Top management shall ensure that the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented. (Clause 5.4.2)					
		Manager	90.48%	1.59%	7.94%			Quality team recommends that all teams should review Job Description for all positions in their team, esp. changed or new positions.



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).	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	Standard of Documentation		<u>'</u>	'	<u> </u>			
5.1	Do you agree that Standard Operating Procedure (SOP) is the main document of groups/teams which describes the overview or scopes of work, working processes, steps of work in each process to be performed by relevant staff. It also defines the related forms, records to be kept with retention time?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	Criteria and methods needed for all processes shall be established to ensure that both the operation and control these processes are effective. (Clause 4.1) In most case, the criteria/method is created as "Procedure which is the "specified way to carry out a process" (definit
		SGM-AGM	96%	4%	0%			in ISO9000). The ctructure and content of each procedure are provided ISO10013, e.g. purpose and scope of activity, steps of wor related document/form, and related record to be kept.
		Manager	96.83%	0.00%	3.17%			related accounting to m, and related record to be kept.
	Do you agree that Work Instruction (WIN) is a sub-set document of the main document (Standard Operating Procedure-SOP) established as necessary where some working steps in the main document are difficult or complex and needs more detail or additional specification to help staffs work more accurately?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	The production or service provision shall be performed ur controlled conditions which defined in work instructions a nescessary. (Clause 7.5.1)
	SGM-AGM 92% 8% 0%	Work instruction (WIN) is the detail descriptions	Work instruction (WIN) is the detail descriptions of how t perform and record tasks. (ISO10013 Clause 3.1)					
		Manager	90.48%	4.76%	4.76%			
	Do you ensure that Standard Operating Procedures (SOP) for activities under your responsible scopes are completely established cover all activities that affect internal and external customers' satisfaction for being implemented by your staffs?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of Managers <u>ensures</u> that SOP for their activities under responsible scopes are	The organization shall determine the processes needed for quality management system and their application throug the organization, determine the sequence and interaction these processes, determine criteria and methods needed
		SGM-AGM	N/A	N/A	N/A		completely established covering all activities that affect internal and external customers' satisfaction.	ensure that both the operation and control of these proc are effective, (Clause 4.1)
		Manager	77.78%	4.76%	17.46%			Quality team will follow-up to ensure that each team has for their processes completely.
	Do you ensure that Work Instructions (WIN) are established and provided for difficult or complicated process which require additional specification?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of Managers <i>ensures</i> that Work	The organization shall plan and carry out production and service provision under controlled conditions. Controlled conditions shall include, the availability of information th
		SGM-AGM	N/A	N/A	N/A		Instructions (WIN) are established and provided for difficult or complicated process which require additional specification.	describes the characteristics of the product/service, the availability of work instructions, as necessary, (Clause
		Manager	63.49%	7.94%	28.57%			Quality team will follow-up to ensure that any complicate difficult or details task will be defined as work instruction
	Do you agree that the Standard Operating Procedures (SOP) or Work Instructions (WIN) for your groups/teams are detail enough for new or rotated staffs to work	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE	Same as above.
	correctly and completely?	SGM-AGM	N/A	N/A	N/A		The majority of Managers <u>agrees</u> to the question.	
		Manager	66.67%	11.11%	22.22%			
	Do you ensure that the inspection/check points of each process are defined with specified intervals properly?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of Managers <u>ensures</u> that the inspection/check points of each process are defined with specified intervals.	The required verification, validation, monitoring, measurement, inspection and test activities specific to the service and the criteria for service acceptance shall be determine. (Clause 7.1)



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Number of Target (N): VP - Director 5 persons, SGM - AGM 34 persons, Manager 79 persons Number of Responders (n): VP - Director 3 persons, SGM - AGM 24 persons, Manager 63 persons % Survey: VP - Director 60 %, SGM - AGM 70.59 %, Manager 79.75 %

				Resu	lt(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	SGM-	SGM-AGM	N/A	N/A	N/A			and, where applicable, measurement of the quality management system processes which demonstrate the ability of the processes to achieve planned results. (Clause 8.2.3) The organization shall monitor and measure the characteristics of the product to verify that service requirements have been
		Manager	60.32%	6.35%	33.33%			met. (Clause 8.2.4) Quality team will review/revise the SOP to ensure that they include necessary monitoring/measuring/inspecting points for each process.
	Do you agree that team managers are the main responsible persons for establishment of Standard Operating Procedures (SOP) or Work Instructions (WIN) in their internal work activities?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	To establish a complete SOP, the one who know the process and has full authority to manage the process would be the most appropriate person.
		SGM-AGM	88%	8%	4%			
		Manager	77.78%	14.29%	7.94%			
	Do you agree that the person who prepares Standard Operating Procedures (SOP) should have knowledge on interaction of related activities, the relevant ISO requirements and writing skill?	VP - Director	66.67%	0%	33.33%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	Personnel performing work affecting conformity to service requirements (directly or indirectly) shall be competent on the basis of appropriate education, training, skills and experience. (Clause 6.2.1)
		SGM-AGM	88%	8%	4%			Quality team will review/revise relevant SOP to ensure that qualification of responsible person for SOP/Work instructionis clearly established and will plan to provide training /seminar for responsible person.
		Manager	88.89%	1.59%	9.52%			
	Do you agree that the person who prepares Work Instructions should be expertise in his/her works, the relevant ISO requirements and writing skill?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE	Same as above.
	expertise in his file works, the relevant iso requirements and withing skill.	SGM-AGM	N/A	N/A	N/A		The majority of Managers <u>agrees</u> to the question.	
		Manager	88.89%	1.59%	9.52%			
	Do you ensure that Standard Operating Procedures (SOP) and Work Instructions (WIN) of your groups/teams have been reviewed for adequacy by hierarchical line of command prior to implementation?	VP - Director	100%	0%	0.00%		Suggest answer: YES The majority of management <u>ensures</u> that SOP and	Documents (SOP/ Work instruction) shall be reviewed and approved for adequacy by authorized personnel prior to use. (Clause 4.3.2)
		SGM-AGM	71%	8%	21%		Work Instructions of their groups/teams have been reviewed for adequacy by hierarchical line of command prior to implementation.	Quality team will review the SOP and WIN to ensure that they
		Manager	84.13%	1.59%	14.29%		Command prior to implementation.	are reviewed and approved prior to use.
	Do you agree that team managers should review their own Standard Operating Procedures (SOP) and Work Instructions (WIN) when 1. the customers change the service conditions: 2. receive the results report of Quality Management	VP - Director	66.67%	0%	33.33%		The majority of Management <u>agrees</u> to the question. updated as necessary and re-a 4.2.3) Quality team will review the So	Documents (SOP/Work instruction) shall be reviewed and updated as necessary and re-approved the documents. (Clause 4.2.3)
	re service conditions; 2. receive the results report of Quality Management restances audit; 3. receive customer satisfaction survey report; 4. receive sustomer complaints; 5. reorganization in your groups/teams; 6. modification of carling technology, etc. 2	SGM-AGM	96%	4%	0%			Quality team will review the SOP and WIN to ensure that they
	working technology, etc.?							are reviewed, updated and approved against the change

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				Resu	ılt(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
_	Do you agree that the main person who establishes Standard Operating Procedure (SOP) should allow relevant parties to participate in drafting or reviewing the related Standard Operating Procedures in order to assuring their understanding and acceptance the procedural requirements prior to	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	The organization shall determine the processes needed for the quality management system and their application throughout the organization and determine the sequence and interaction of
	implementation?	SGM-AGM	96%	4%	0%			these processes. (Clause 4.1) Determination of proper sequence and interaction of the processes/activities can be done through obtaining feedback
		Manager	79.37%	1.59%	19.05%			from interacted/related process owners or relevant parties.



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				Resul	t(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	Control of Documents			<u> </u>				
	Do you agree that the working documents of your groups/teams such as Standard Operating Procedures (SOP), Work Instructions (WIN) and Forms being used for recording the work performance should be controlled and registered in	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	Documents required by the quality management system shal be controlled. Document Control procedure has been established to define the controls mechanism within YLTH.
	Document Control Web Application?	SGM-AGM	75%	4%	21%		the question.	(Clause 4.2.3) Quality team will review/revise control process in the SOP to
		Manager	85.71%	0.00%	14.29%			ensure that the control process is effective and convenient t all users.
	Oo you agree that the external generated documents used by your groups/teams out as customer's specification on cargo storage, the customer's regulation on working rules in customer's area, applicable statutory requirements of groups/teams, reach stacker/lorry/fork-lift maintenance manual, etc. should be controlled and registered in Document Control Web Application?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to the question.	Document Control procedure has been established to ensur that documents of external origin necessary for the planning and operation of the quality management system are identified and controlled, and to prevent the unintended use of obsolete documents. (Clause 4.3.2)
	-	SGM-AGM 71% 0% 29%	Quality team will follow up to ensure that the external documents are under control.					
		Manager	58.73%	14.29%	26.98%			
	Do you agree that Standard Operating Procedures (SOP) and/or Work Instructions (WIN) should be distributed to the point of work as working guideline for operators/workers to the areas where there is the complex/complicated job, to the inspection point where there is a risk of mistake/nonconformity, or to the area where there is no Document Control Web	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	SOP/Work instruction shall be available at points of use (through Document Control Web Application access point of distribution of controlled copies). (Clause 4.2.3)
		SGM-AGM	92%	4%	4%		the question.	Quality team will follow up to ensure that current version of
	Application access point?	Manager	87.30%	6.35%	6.35%			necessary documents are distributed or can be accessed at point of use.
	Do you agree that document distribution records shall be established when the working documents are distributed to the point of use because the records can be utilized for retrieval of obsolete document and distribution of revised/new	VP - Director	N/A	N/A	N/A			Document control process has been established and implemented to prevent the unintended use of obsolete documents through document distribution records. (Clause 2.2)
	document ?	SGM-AGM	88%	0%	13%		the question.	4.2.3) Quality team will review/revise document control process
		Manager	87.30%	1.59%	11.11%			ensure that the obsolete documents will be retrieved from point of use effectively.
	Competence and Training							
	Do you ensure that the OJT topics and knowledge/skill evaluation criteria for staffs in group/team are established for all working positions?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of Managers <u>ensures</u> that the OJT topics and knowledge/skill evaluation criteria for staffs in group/team are established for all working	The organization shall determine the necessary competence for personnel performing work affecting conformity to proceed requirements, provide training or take other actions to ach the necessary competence, and evaluate the effectiveness the actions taken. (Clause 6.2.2 and ISO 9004 Clause 6.3)
		SGM-AGM	N/A	N/A	N/A		positions.	Quality team recommends the management in each team treview the OJT topics, evaluation criteria and training provifor all working positions.
		Manager	60.32%	9.52%	30.16%			
	Oo you ensure that staffs in all positions should be trained and evaluated their earning result?	VP - Director	N/A	N/A	N/A		Suggest answer: YES	Same as above.
		SGM-AGM	N/A	N/A	N/A		The majority of Managers <u>ensures</u> that staffs in all positions should be trained and evaluated their learning result.	



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				Result(s)				
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
		Manager	61.90%	6.35%	31.75%			
	Do you ensure that if staffs do not pass the criteria for knowledge/skill evaluation, they have to be re-trained and re-evaluation until they pass the	VP - Director	N/A	N/A	N/A		Suggest answer: YES	Same as above.
1	criteria?	SGM-AGM	N/A	N/A	N/A		The majority of Managers <u>ensures</u> that when the staff do not pass the criteria for knowledge/skill evaluation, they have to be re-trained and re-	
		Manager	65.08%	6.35%	28.57%		evaluated until they pass the criteria.	
:	Do you agree that the training record which is the evidence to affirm the level of staffs' competency should be kept properly because the records are information for supervisors to plan further competence improvement or can be present to	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of Managers <u>agrees</u> to the question.	The organization shall maintain appropriate records of education, training, skills and experience. (Clause 6.2.2)
	interested partied if required?	SGM-AGM	N/A	N/A	N/A			Quality team recommends that management of each group shall review the training records to ensure that is stored in accordance with defined retention time and be able to be
		Manager	82.54%	4.76%	12.70%			retrieved.
	Do you agree that ISO 9001 requirements is one of the learning topics for every managers?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	The adoption of a quality management system in accordance with ISO 9001 should be a strategic decision of an organizatio Therefore, the understanding of the requirements is vital.
		SGM-AGM	96%	4%	0%		the question.	(Clause 0.1)
		Manager	90.48%	1.59%	7.94%			Quality team will review training course on ISO9001 requirements to ensure that staffs in Managerial levels and higher have trained.
	Do you agree that the study of ISO 9001 requirements should be presented by the expertises rather than self-study?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	Interpretation and application of ISO 9001 requirements shal be performed by expertist (either internal or external) in order to ensure that the implementation of the quality management system will result in achieving desired result in an effective
		SGM-AGM	92%	4%	4%		the question.	manner.
		Manager	90.48%	0.00%	9.52%			Quality team will plan to promote learning of ISO9001 requirements for all persons to ensure that they have appropriate knowledge.
	Corrective action							
-	Do you agree that your team shall issue corrective action request report and take necessary actions if the error/nonconformity is detected during the operation even though it has not affected other teams in other groups or the	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	The organization shall take action to eliminate the causes of nonconformities in order to prevent recurrence. (Clause 8.2 (nonconformity is a non-fulfilment of a customers', legal, or
	customers?	SGM-AGM	96%	0%	4%		the question.	management system requirement) Quality team will review the corrective action process to
		Manager	80.95%	1.59%	17.46%			ensure that corrective action request will be issued when a mistake is found.
	Do you agree that your team shall request other teams in other groups in our company or suppliers to take corrective action if they delivered incomplete or incorrect information or services to your team?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	Same as above.
	incorrect information or services to your team:	SGM-AGM	83%	0%	17%		the question.	
		Manager	84.13%	1.59%	14.29%			
8.3	o you agree that other teams in other groups in our company can request your eam to take corrective action if your team delivers incomplete or incorrect	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE	Same as above.
	information or services to them?						The majority of SGM-AGM and Managers <u>agrees</u> to the question.	



				Resu	lt(s)			
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
		Manager	77.78%	1.59%	20.63%			
	Do you agree that you will invite other teams who related with the corrective action issues in order to review of corrective actions or countermeasures?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	Action being taken may require specific input from other processes and may impact to other interacted processes, therefore, reviewing and discussing between various parties
		SGM-AGM	88%	0%	13%		the question.	can reduce any misleading and impact. (Clause 0.2 and ISO 9004 Clause 7)
		Manager	85.71%	1.59%	12.70%			
	Do you agree that top management should participates in the reviewing of proposed corrective actions or countermeasures prior to implementation?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to	Same as above.
		SGM-AGM	67%	8%	25%		the question.	
		Manager	84.13%	1.59%	14.29%			



			Resu	lt(s)				
lo.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
	Customer satisfaction							
	Do you agree that the customer satisfaction survey is intended to observe the perception of key customers only?	VP - Director	66.67%	33%	0.00%		Suggest answer: DISAGREE The majority of Management <u>disagrees</u> to the question.	Organizations depend on their customers and therefore should understand current and future customer needs, sho meet customer requirements and strive to exceed custome expectations. (ISO 9004 Annex B.2)
		SGM-AGM	21%	71%	8%			As one of the measurements of the performance of the quamanagement system, the organization shall monitor
		Manager	26.00%	62.00%	12.00%			information relating to customer perception as to whether organization has met customer requirements. (Clause 8.2.1
	Do you agree that the main topics in customer satisfaction survey consist of sales						Suggest answer: AGREE	The organization shall determine, collect and analyse
	and marketing, quality of services, service from company officers, debit note and accounting system?	VP - Director	100%	0%	0.00%		The majority of Management <u>agrees</u> to the question.	appropriate data to demonstrate the suitability and effectiveness of the quality management system and to evaluate where continual improvement of the effectivenes the quality management system can be made. This shall
		SGM-AGM 88% 8% 4%		include data generated as a result of monitoring and measurement and from other relevant sources. The analys data shall provide information relating to customer satisfaction. (Clause 8.4)				
		Manager	78.00%	6.00%	16.00%			Quality team will review and/or revise the questionnaire in accordance with the service provided to ensure that top management has useful information for performance improvement properly.
	Do you agree that the customer satisfaction survey should be responded by the customers within 30 working days?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE	Specific time frame is used to manage and control internal plan.
							The majority of Management <u>agrees</u> to the question.	
		SGM-AGM	71%	8%	21%			
		Manager	68.25%	4.76%	26.98%			
	Do you agree that the database of customer contact list (Customer Master Data) should be prepared and kept in web application?	VP - Director	66.67%	0%	33.33%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the	Prepared information in advance will improve internal pro- effectiveness and reduce deviation and error.
		SGM-AGM	88%	8%	4%		question.	Quality team will review step and method of customer satisfaction survey and check relevant data/records to ens that there is no damage, no loss, and retrievable in proper
		Manager	85.71%	3.17%	11.11%			time frame.
	Customer complaints							
	Do you ensure that the customer complaints have been reported by your team nembers rather than notified directly by the customers?	VP - Director	N/A	. N/A	N/A		Suggest answer: YES The majority of SGM-AGM and Managers <u>ensures</u> that the customer complaints have been reported by your toom members rather than patified directly.	The organization shall determine and implement effective arrangements for communicating with customers in relation to customer feedback, including customer complet (Clause 7.2.3)
		SGM-AGM	54%	13%	33%		by your team members rather than notified directly by the customers.	The organization shall take action to eliminate the causes customer complaints in order to prevent recurrence. (Clau 8.2.3)



		Result(s)						
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
		Manager	44.90%	24.49%	30.61%			customers shall establish SOP for handling of customer complaint to ensure that any complaint will be proceeded and responded properly.
	Do you agree that top management should be involved and participated in helping the members of groups/teams to review any problems/issues which have been notified by customers?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to the question.	Same as above.
		SGM-AGM	58%	8%	33%			
		Manager	89.80%	0.00%	10.20%			
	Do you agree that you will invite the relevant teams to review the problem/issues which have been notified by customers?	VP - Director	N/A	N/A	N/A		Suggest answer: AGREE The majority of SGM-AGM and Managers <u>agrees</u> to the question.	Same as above.
		SGM-AGM	96%	0%	4%			
		Manager	92.06%	0.00%	7.94%			
	Are you always contact the customers on the progression status of complaint solutions?	VP - Director	N/A	N/A	N/A		Suggest answer: YES The majority of Managers always contacts the customers on the progression status of complaint solutions.	Same as above.
		SGM-AGM	N/A	N/A	N/A			
		Manager	46.94%	26.53%	26.53%			
1	Quality Internal audit(s)							
	Do you ensure that the activities in your operational groups/teams are ready for the audit from interested parties without notification in advance? Do you agree that the person who is an internal auditor for Quality Management	VP - Director	N/A	N/A	N/A		The majority of Managers <u>ensures</u> that the activities in your operational groups/teams are ready for the audit from interested parties without notification in advance. Always implement effectively!!!!	The organization shall establish, document, implement and maintain a quality management system and continually improve its effectiveness in accordance with the requirements of this International Standard. (Clause 4.1) If the system is always implemented, it can be audited without any notification. Personnel performing work affecting conformity to product requirements shall be competent on the basis of appropriate education, training, skills and experience. Conformity to product requirements can be affected directly or indirectly by personnel performing any task within the quality management system. (Clause 6.2.1) The audit shall be conducted by competent personnel. (ISO9004 Clause 8.3.3 and ISO 19011) Quality team will review and revise SOP to ensure that the auditors are competent.
		SGM-AGM	N/A	N/A	N/A			
11.2		Manager	47.62%	14.29%	38.10%			
	System should have knowledge and/or experience in the activities being audited?	VP - Director	66.67%	0%	33.33%		The majority of Management <u>agrees</u> to the question.	
		SGM-AGM	83%	13%	4%			
		Manager	96.83%	1.59%	1.59%			
	Do you agree that the expertise/experienced members in particular fields should be nominated to be internal auditors and conduct the audit with QSG once a year in order to share their recommendation and opinion in technical issue and instructions to the audited groups/teams?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of Management <u>agrees</u> to the question.	QSG proposes to appoint experience persons from various division/department in YLTH to be internal auditors and conduct the audit cross-functionally.
		SGM-AGM	83%	4%	13%	_		
		Manager	73.47% YUSEN	0.00%	26.53% (THAILAND)	.O., LTD.		



			Resi					
No.	Questionnaires		Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team
2	Management Review(s)							<u>' </u>
	Do you agree that the Quality Policy should be established for annual business management direction on yearly basis?	VP - Director	66.67%	0%	33.33%		Suggest answer: AGREE The majority of VP-Director and SGM-AGM <u>agrees</u> to the question.	Top management shall review the organization's quality management system, at planned intervals, to ensure its continuing suitability, adequacy and effectiveness. This review shall include assessing opportunities for improvement and the need for changes to the quality management system, including the quality policy and quality objectives. (Clause 5.6) QSG recommends top management to review and revise
		SGM-AGM	88%	8%	4%			
		Manager	N/A	N/A	N/A			quality policy as necessary, esp. change circumstance.
12.2	Do you agree that top management of your groups/teams shall set the MBO by considering the issues in Quality Management Systems under your responsibility that need to be improved, e.g. customer complaint and response to corrective actions, etc. as for annual performance evaluation?	VP - Director	100%	0%	0.00%		Suggest answer: AGREE The majority of VP-Director and SGM-AGM <u>agrees</u> to the question.	Top management shall ensure that quality objectives, including those needed to meet service requirements, are established at relevant functions and levels within the organization. The quality objectives shall be measurable and consistent with the quality policy. (Clause 5.4.1) QSG will propose COO and HR committee to review MBO/KPI on the basis of existing management performance including customer complaint and status of corrective action and other elements of quality management system.
		SGM-AGM	75%	0%	25%			
		Manager	N/A	N/A	N/A			
12.3	Do you agree that groups/teams who responsible for the similar type of works will have different Standard Operating Procedures, Work Instructions and forms?	VP - Director	66.67%	33%	0.00%		1) The majority of VP-Directors <u>agrees</u> to the question. 2) The majority of SGM-GM and Managers <u>disagrees</u> to the question.	An organization has flexibility in the way it chooses to document its quality management system. Each individual organization should develop that amount of documentation needed to demonstrate the effective planning, operation, control and continual improvement of its quality management system and its processes. Quality management system documentation may relate to an organization's total activities or to a selected part of those activities; for example, specified requirements depending upon the nature of products, processes, contractual requirements, governing regulations or the organization itself it is important that the requirements and content of the quality management system documentation address the quality standards they intend to satisfy. (ISO 10013) In principle, similar activity should have same process: UNITY STANDARDIZE (SOP). If there are some different steps of work that could define in work instructions and forms. QSG will find a conclusion on the issue and improve SOP base on specific circumstance, both internal and external.
		SGM-AGM	42%	50%	8%			
		Manager	24.49%	55.10%	20.41%			
12.4	4 Do you agree that QSG issues the yearly report on strengths and weaknesses of Quality Management System with suggestions for improvement and submits to top management for review the performance and decide to improve Quality Management System via emails instead of holding the formal management review meeting?	VP - Director	66.67%	33%	0.00%		defines that QSG reviews the effectiveness of management system of the company and pro direction for improvement to top management.	SOP on management review based on clause 5.6 of ISO9001 defines that QSG reviews the effectiveness of quality management system of the company and proposes the direction for improvement to top management in the defined
		SGM-AGM	58%	21%	21%			period through electronic media rather than conduct a
		Manager	N/A YUSEN	N/A LOGISTICS	N/A (THAILAND)	CO., LTD.		

Number of Target (N): VP - Director 5 persons, SGM - AGM 34 persons, Manager 79 persons Number of Responders (n): VP - Director 3 persons, SGM - AGM 24 persons, Manager 63 persons % Survey: VP - Director 60 %, SGM - AGM 70.59 %, Manager 79.75 %

		Result(s)					
No.	Questionnaires	Agree (%)	Dis agree (%)	May be (%)	Trend	Perception of Management(s)	Explanation or Recommendation for Improvement by QMS Team

Remark "N/A" : Questionnaire is not application